

TECHNICAL DATA SHEET

Description: LARIPUR 6520 is a polyester based TPU used e.g. for the injection moulding of technical items.

Physical Properties	Typical Value	Unit	Test Method
Specific Gravity	1,25	gr/cm ³	DIN 53479
Shore Hardness	65	D	DIN 53505
Abrasion Loss	40	mm ³	DIN 53516
Tensile Modulus:			
50%	21	N/mm ²	DIN 53504
100%	23	N/mm ²	DIN 53504
300%	42,8	N/mm ²	DIN 53504
Tensile Strength	65,5	N/mm ²	DIN 53504
Elongation at Break	440	%	DIN 53504
Tear Strength	190	N/mm	DIN 53515
Flexural Modulus	360	N/mm ²	ISO 178
VICAT Softening Point	150	°C	ISO 306
Torsion Test			
+ 20°C	77	N/mm ²	DIN53447
- 20°C	454	N/mm ²	DIN53447
Ratio -20°C/+20°C	5,9		

- The grade also suitable for extrusion are indicated by the EG or AE end code and consequently they have to be ordered with such code when used in this application.
- This technical note has been written on baseing our present best knowledge but the above mentioned data have not to be released as a specification for the material in object.
- Properties reported in this Data Sheet are determined on annealed specimens obtained by injected test plaques and mostly represent an average of values gathered from a significative number of production lots.
- Even if we guarantee the quality consistency of the LARIPUR products we could periodically issue up-dated version of this Technical Data Sheet and modify the respective sales specification as well .

COIM S.p.A.
Via Manzoni, 28/32
I - 20019 Settimo M.se (MI)
Phone: +39 02 335051
Fax: +39 02 33505249-250
www.coimgroup.com

COIM LARIPUR Production Site
Via Ricengo 21/23
I - 26010 Offanengo (CR)
Phone: +39-0373-2481
Fax: +39-0373-244343
www.coimgroup.com



PROCESS RECOMMENDATION

Predrying Condition: Material needs to be dried prior processing at 80°-90°C for 3 hours, preferably using a dehumidifying drier feeded by air exhibiting a dew point lower than -30°C.

Processing

Indicative Suggested Molding Temperature Profile

	°C
Zone 1	190
Zone 2	205
Zone 3	215
Nozzle	205

Being affected by type of machine used, processing condition and downstream equipment, the temperature profiles as given above has to be considered just as indicative.

Approvals EC and FDA food contact approved.

Health and security The product is not considered to be dangerous, nevertheless Safety Material Data Sheet is available upon request

Supply and package LPR 6520 is supplied in regular pellet form and it is packaged in 25 kg bags or 500 kg and 1000 kg octabins.

The information presented herein are given in good faith but without warranty. They are based on our experience, indicate our laboratory work results and do not necessarily indicate final product performance. We cannot be held liable for the results obtained with our products and for any loss or accident that may result from its use . Our suggestions do not release you from the obligation to check its validity and to test our products for both their process and end use application.COIM assumes no obligation or liability for the description, data and information given or result obtained as production testing and end product performance are the responsibility of the user. All our products are sold in accordance with our General Conditions of Sale. We don't make any warranties, express or implied, including, but not limited to the merchantability and fitness for a particular purpose.